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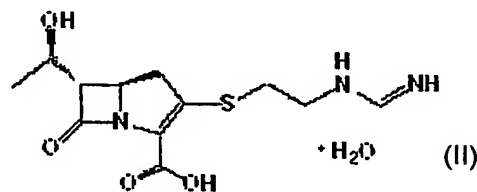
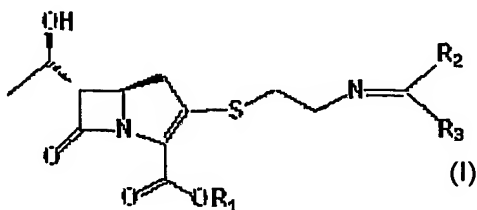
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(54) Title: A NEW PROCESS FOR PREPARATION OF IMPIPENEM



(57) Abstract: Disclosed herein is a compound of Formula II below: OH wherein R₁ is a p-nitrobenzyl or p-methoxybenzyl, group; and R₂ and R₃ may be identical to or different from each other and are each independently a C₁₋₆alkyl or aryl group, or a derivative thereof, and a process for preparing the compound of Formula II. Further disclosed is a process for preparing imipenem of Formula I below: by using the compound of Formula II.